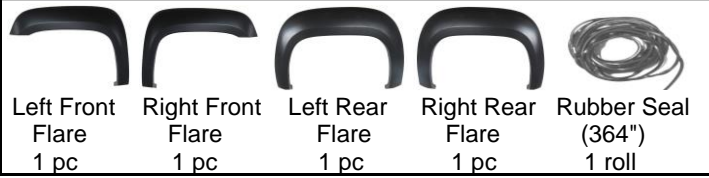


Make & Model

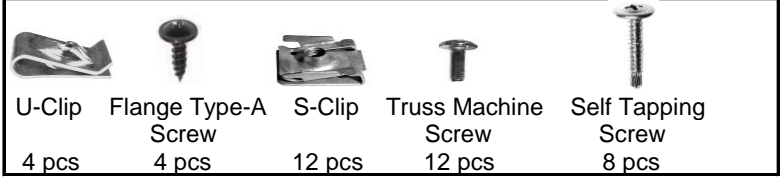
GMC SIERRA 07-13 FULL SIZE CREW CAB 5.8' BED

Parts A - Flares & Rubber Strip



OEM Style

Parts B - Parts for Installation



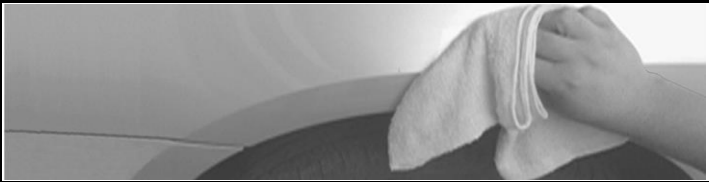
Caution: Always check the package, ensure the fitment of fender flare and follow the instruction carefully. PSI will not be responsible for painting & other cost incurred to incorrect fender flares, failure of installation, shipping damage or modified flares.

1. Pre-Installation



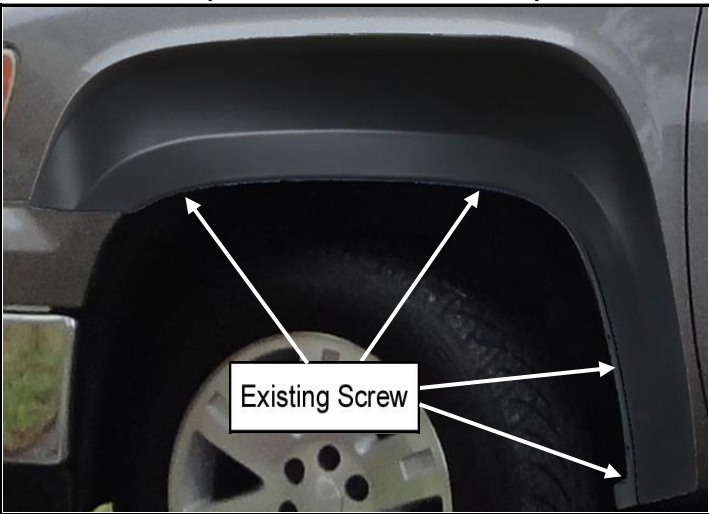
1. Prefit and ensure both left (driver) side & right (passenger) side fender flare to the vehicle before painting or installation.
2. You may remove any moldings, strips or existing flares from the vehicle for fitting and installation.

3. Clean Vehicle Body & Fender Flare



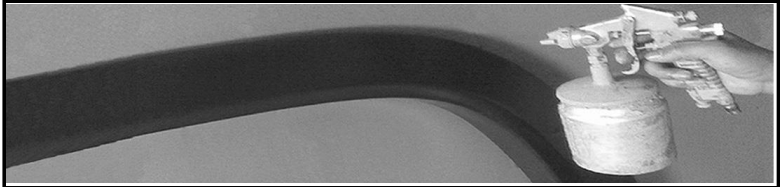
1. Wash and wipe dry the areas of contact on the vehicle body.
2. Clean the surface and inside edge of the fender flare where the rubber seal is to be attached.

5. Installation (Left Front Flare Shown)



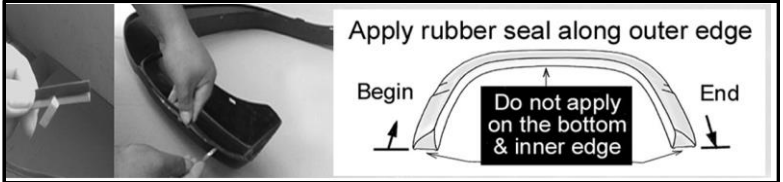
1. Remove 4 existing screws from the fasteners on the vehicle.
2. Place the flare on the vehicle in **best position**.
3. Re-Install the existing factory screws into the original location that were previously removed. Do not tighten the screws fully until the flare are aligned and extrusive against the body. **(see illustration)**

2. Paint Flare(Optional)



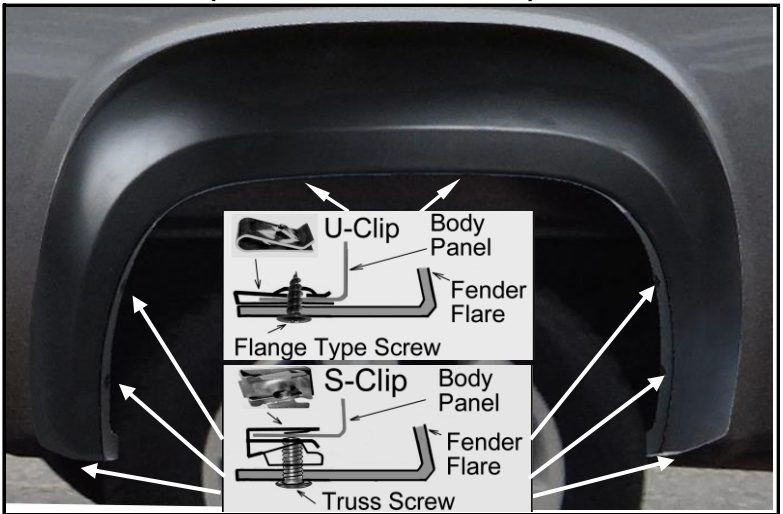
1. Hire a professional painter or body shop and follow the paint manufacturer specifications to paint the flares.
2. Clean all fender flare surface with clean water & a mild detergent before paint, don't use lacquer thinner or any solvent based product

4. Apply Rubber Seal



1. Remove 1 inch tape liner from rubber seal, apply it on the flare, start one end & along the edge that comes in contact with body panel. **Caution: 3M tape will stick on the inside of the flare.**
2. Make sure the rubber seal along the edge well, and rip the tape liner off gradually, apply pressure on the tape in the same time to ensure that it adheres well. Trim excess rubber seal and so on.

6. Installation (Left Rear Flare Shown)



1. Hold the flare in position on the vehicle, use a grease pencil to mark eight hole locations.
2. Apply 2 U-Clip over two top marks, align with holes in flare.
3. Apply 6 S-Clip over six lower marks, align with holes in flare.
4. Adjust the clips in position, secure 2 flange screws into the U-clip
5. Secure 6 truss machine screws into the S-clip. **(see illustration)**

Optional : You can use the included self tapping screws to secure the flare if need be.

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